

SPIRAL PIPES

Pipe Length:

By producing pipes in accordance with its standards; 6 – 16 m. (standard and petroleum, gas and water pipelines and construction specially production up to 24 m.) projects.

Outer Diameter:

According to their intended use, the following spiral welded steel pipes (ranging from 219.1 – 3048 mm.) are produced in accordance with the standards.

Wall Thickness:

4 – 26 mm.

Raw Material:

Hot rolled sheet, in demanded quality

Welding Process:

Submerged arc welding

Note: Please consult us for the manufacturing dimensions that are not indicated on the table.

Oil and Gas Pipelines:

IAP 5L, ISO 3083, TS 6047, DIN 17172, GOST 20295, EN 10208-2

Water Line Pipes:

EN 10217-1, DIN 1626, AWWA C200, DIN 2460, BS 534, UNI 6363, EN 10224,

Pipes for General Use:

BS 3601, DIN 1626

Pile Pipes:

ASTM A 252

Pipe Fittings:

AWWA C208, BS 534

DIŞ ÇAP Ø		ET KALINLIĞI (mm)											
		S235, GrB, St37, L245		S275, St44, X42, X46, L290, L320		S355, St52, X52, X56, L360, L390		S450, X60, X65, L415, L450		X70, L485		X80, L555	
mm	Inch	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
219,10	8,63	4,00	8,00	4,00	7,00	4,00	7,00	4,00	7,00	-	-	-	-
273,00	10,75	4,00	8,00	4,00	7,00	4,00	7,00	4,00	7,00	-	-	-	-
323,90	12,75	4,00	8,00	4,00	7,00	4,00	7,00	4,00	7,00	-	-	-	-
355,60	14,00	4,00	9,00	4,00	8,00	4,00	8,00	4,00	7,00	-	-	-	-
406,40	16,00	4,00	22,23	4,00	15,88	4,00	14,27	4,00	14,27	5,97	14,27	5,97	12,70
457,20	18,00	4,00	22,23	4,00	15,88	4,00	14,27	4,00	14,27	4,00	14,27	4,00	12,70
508,00	20,00	4,00	25,40	4,00	17,48	4,00	15,88	4,00	15,88	5,00	15,88	5,00	14,27
558,80	22,00	4,00	25,40	4,00	17,48	4,00	15,88	4,00	15,88	5,00	15,88	5,00	14,27
609,60	24,00	5,00	25,40	5,00	17,48	5,00	17,48	5,00	15,88	5,00	15,88	5,00	14,27
660,40	26,00	5,00	25,40	5,00	17,48	5,00	17,48	5,00	15,88	5,97	15,88	5,97	14,27
711,20	28,00	5,00	25,40	5,00	19,05	5,00	19,05	5,00	17,48	5,97	15,88	5,97	15,88
762,00	30,00	6,00	25,40	6,00	19,05	5,00	19,05	5,00	17,48	5,97	15,88	5,97	15,88
812,80	32,00	5,97	30,00	6,00	25,40	5,00	22,23	6,00	20,62	5,97	19,05	5,97	19,05
863,60	34,00	5,97	30,00	6,00	25,40	5,00	22,23	6,00	22,23	5,97	20,62	5,97	19,05
914,40	36,00	6,00	32,00	6,00	25,40	6,00	22,23	6,00	22,23	6,35	22,23	6,35	20,62
965,20	38,00	6,35	34,00	6,00	25,40	6,00	25,40	6,00	22,23	6,35	22,23	6,35	22,23
1016,00	40,00	7,00	35,00	7,00	30,00	6,00	25,40	6,00	22,23	7,14	22,23	7,14	22,23
1066,80	42,00	7,14	35,00	7,14	30,00	6,00	25,40	6,00	22,23	7,14	22,23	7,14	22,23
1168,40	46,00	7,92	35,00	7,92	30,00	6,00	25,40	7,00	22,23	7,92	22,23	7,92	22,23
1219,20	48,00	7,92	36,00	7,92	30,00	6,00	25,40	7,00	22,23	7,92	22,23	7,92	22,23
1320,80	52,00	8,00	36,00	8,00	30,00	7,00	25,40	7,00	22,23	8,74	22,23	8,74	22,23
1422,40	56,00	8,00	36,00	8,00	30,00	7,00	25,40	7,00	22,23	8,74	22,23	8,74	22,23
1524,00	60,00	9,00	36,00	9,00	32,00	7,00	30,00	8,00	22,23	9,53	22,23	9,53	22,23
1625,60	64,00	9,53	38,00	9,53	32,00	9,00	30,00	9,00	25,40	9,53	25,40	9,53	22,23
1727,20	68,00	10,31	38,00	10,31	34,00	9,00	32,00	9,00	25,40	10,31	25,40	10,31	25,40
1828,80	72,00	10,31	39,00	10,31	34,00	10,00	32,00	10,00	25,40	10,31	25,40	10,31	25,40
1930,40	76,00	11,13	39,00	11,13	34,00	10,00	34,00	10,00	25,40	11,13	25,40	11,13	25,40
2032,00	80,00	11,13	39,00	11,13	35,00	10,00	34,00	10,00	25,40	11,13	25,40	11,13	25,40
2133,60	84,00	12,70	39,00	12,70	35,00	10,00	35,00	10,00	25,40	12,70	25,40	12,70	25,40
2235,20	88,00	12,70	40,00	12,70	36,00	10,00	35,00	10,00	25,40	12,70	25,40	12,70	25,40
2336,80	92,00	14,27	40,00	14,27	36,00	10,00	36,00	12,00	25,40	14,27	25,40	14,27	25,40
2438,40	96,00	14,27	40,00	14,27	38,00	12,00	36,00	12,00	25,40	14,27	25,40	14,27	25,40
2540,00	100,00	15,88	40,00	15,88	39,00	12,00	38,00	15,88	25,40	15,88	25,40	15,88	25,40
3048,00	120,00	20,62	40,00	20,62	40,00	20,62	39,00	20,62	25,40	20,62	25,40	20,62	25,40